Monday, 28/04/2008 8:13:29 AM

Üser:

Julie Lecocq

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

S.O. No. :

Job Number : 38812 Estimate Number : 11229

P.O. Number

This Issue

: 28/04/2008 : NC Prsht Rev.

First Issue

: // : 36241 Previous Run

Written By

Checked & Approved By

Comment

: Est Rev A

Est Rev:B

Removed from 9 Digit

now water jet

: SMALL /MED FAB

08.4.28

05-12-05 JLM 07-12-11 DD

**Due Date** 

Material

Description:

5052-H32 .040 Sheet

**Drawing Name** 

**Part Number** 

**Drawing Number** 

**Project Number** 

**Drawing Revision** 

: 05/05/2008

: D23691

: N/A

: A

: D2369 REV A

: BRACKET LOCATOR

Qty:

6 Um:

Each

Type

Additional Product

Job Number:



Seq. #:

1.0

Machine Or Operation:

M5052H32S040

1.4217 sf(s)/Unit

Total: 8.5302 sf(s)

Material: 5052-H34 or H32 0.040" thick

(M5052H32S.040)

Batch:

2.0 WATER JET

Comment: Qty.:



Comment: FLOW WATER JET

1-Cut as per Dwg D2369

Dwg Rev: \_\_\_\_\_

Prog Rev:\_

2-Deburr if necessary

INSPECT PARTS AS THEY COME OFF MACHINE

3.0

QC2

HB 8-4-30

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

**PACKAGING 1** 

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



# **Dart Aerospace Ltd**

W/O:		WORK ORDER (	CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				÷			
					-		
						(4)	
			+ to Smooth				

Part No: D=369-1 PAR #: NA Fault Category: Prod Pas Pas No DQA: D Date: Delos Of QA: N/C Closed: D Date: Oblination

NCR: ろ	8812	W	ORK OR	DER NON-CONFORMANCI	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annroyal	Annroval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
<i>જી</i> વ્યક્રિ	<b>½</b>	hole size are about 0.010" en over remand. R.C. Plates an water tet are starting to be worn out	08.04.70 POL OSI OAZ	Parts are secretedel.  this one time only,  the wating in center beam  to be Reto Replaced	8-Ú-30	ord-ul30	opoare	osladzo

NOTE: Date & initial all entries

Date:

Monday, 28/04/2008 8:13:29 AM

User: Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: BRACKET LOCATOR** 

Job Number: 38812

Part Number: D23691

Job Number:



Seq. #:

Job Completion

**Machine Or Operation:** 

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/01/



u 08-05-01

# **Dart Aerospace Ltd**

W/O:		WORK ORDER CI	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _	
			QA:	N/C Close	d:	Date:	

NCR:		,	WORK ORDE	R NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section 6	3	Verification	Annaval	Annzaval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

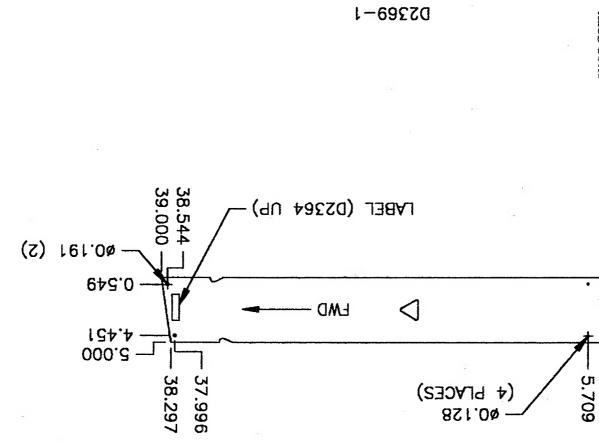
NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38812
Description: Deck Plate Locator Bracket	Part Number:	D2369-1
Inspection Dwg: D2369 Rev: A		Page 1 of 1

		FIRST	ARTICLE IN	ISPECTION	ON CHE	CKLIST		
		x	First Artic	cle	Proto	otype		
Dı	rawing	Tolerance	Actual		Dainat	Method o	of C-	
Din	nension	lolerance	Dimension	Accept	Reject	Inspectio	n Co	mments
	0.500	+/-0.010	- 501	<b>y</b>			-2	
	4.500	+/-0.010	4.508	*				
	1.000	+/-0.010	1998	*				
	5.709	+/-0.010	5.704	*				
3	37.996	+/-0.010	37.996	7				
3	88.297	+/-0.010	38297					+
:	5.000	+/-0.010	4.997	¥				
	4.451	+/-0.010	4.454	8				
(	0.549	+/-0.010	1545	×				
Q	0.191	+0.005/-0.000	,196	×				·
Q	0.128	+0.005/-0.000	.130	£				
3	9.000	+/-0.010	34.000					
3	88.544	+/-0.010	38.544					
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				<u>'</u>		1		· ·
Meas	ured by:	B	Audited by:	d		Prototype	Approval:	N/A
	Date:	9-4-30	Date:	8/4/3	<u>)</u> [	-	Date:	N/A
Rev	Date	Change					Revised by	Approyed
Α	04.06.25		P/O D350-6	16-015			KJ/JLM	



DESIGN	DRAWN BY	DART AEROSPACE LTD
GHECKED	CHECKED APPROVED	DRAWING NO. REV. A.
35	チ	D2369 SHEET 1 OF 2
DATE		TIME
95:02:20		DECK PLATE LOCATOR BRACKET 1:7



MATERIAL: 5052-H34 0.040 THICK

UNCONTROLLED COPY SHOP COPY RETURN TO ENGINEERING NO. O

1.000

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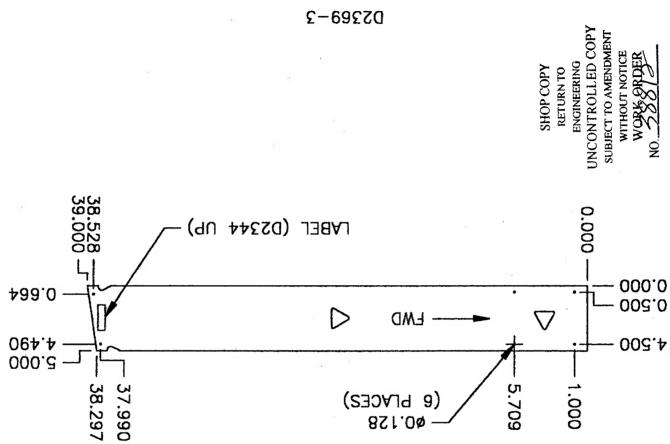
002.4

# DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS B WILLIAMS	B WILLIAMS	MICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	Applicated.	DRAWING NO. REV. A
Sugar	チ	D2369 SHEET 2 OF 2
MIE		TILE SOULE
95:02:20		DECK PLATE LOCATOR BRACKETS 1:7

# LEASED



MATERIAL: 5052-H34 0.040 THICK